

PRODUCT DATA

– 2057 PVC SOLVENT CEMENT PRIMER

INTRODUCTION & USAGES

-2057 PVC SOLVENT CEMENT



PRIMER is a purple tinted primer specially formulated to remove dirt and oil from the surface of the piping and to soften the piping to prepare for solvent welding.

SPECIFICATIONS

Appearance	: PURPLE TINT LIQUID
Odor	: STRONG AROMATIC ODOR
Specific Gravity	: 1.22 Lt./Kg.
App. Temp.	: -10 °C TO 40 °C
Service Temp.	: -10 °C TO 60 °C
Shelf Life	: 12 MONTHS
Main Solvent	: HYDROCARBON SOLVENTS
Main Ingredient	: MEK/CYCLOHEXANON/ ACETONE

APPLICATION PROCEDURE

Shake or Stir before use.

1. Cut pipe evenly by hand saw or pipe cutter and remove burrs from in & outside.
2. For best results prime with  -2057 PVC Solvent Cement Primer to both the pipe and fitting and then apply  -2055/2056 PVC Solvent Cement to both the parts with a dauber, brush in can or roller.
3. Insert pipe into the fitting completely and rotate the parts ¼ turn before the cement begins to dry.
4. Hold the joint together for 30 seconds to make sure the pipe does not pop out and remove excess material without disturbing the joint.
5. 15 minutes set time must be allowed before handling. Full curing testing time depends upon the pipe size, temperature and pressure. Larger diameter pipes would require longer cure time.

NOTE:

Read all directions carefully before using this product. Do no breath vapors. Use only in well ventilated area. If adequate ventilation is not provided use approved respirator for organic solvents. Do not use or store near heat, sparks or flames. Do not smoke, eat or drink when using. Do not take internally. **If jelly-like do not use.** Keep container closed when not in use. Avoid eye & skin contact. Wear safety glasses with side shield & rubber gloves.

HEALTH & SAFTY

The product is a hazardous substance within the meaning of current Dangerous Substance Regulations. Contains M.E.K., Cyclohexanone, Acetone and purple dye. Adequate ventilation must be ensured to avoid flash fire. Vapor build-up may cause headaches, dizziness or eye watering. Use respiratory protection if symptoms experienced and leave the area forthwith to ensure more fresh air. Contact with eyes, skin & clothing must be avoided. While using wear protective clothing. **DO NOT REUSE EMPTY CONTAINERS. KEEP OUT OF REACH OF CHILDRED.**

DANGER: EXTREMELY FLAMMABLE. VAPOUR MY CAUSE FLASH FIRES. MAY IRRITATE EYES AND SKIN. VAPOUR HARMFUL. MAY IRRITATE RESPIRATORY TRACT AND CAUSE NERVOUS SYSTEM DEPRESSION. HARMFUL & FATAL IF SWALLOWED.

FIRST AID: If **breathing** difficulty experienced, move to fresh air. In case breathing problems persist, seek medical advice. In case of **eye** contact, flush thoroughly with water for 15 minutes. Get immediate medical attention. If **swallowed**, give 1 to 2 glass of water immediately & seek medical help. **DO NOT INDUCE VOMITING.**

FIRE: Use dry chemical foam or carbon dioxide extinguisher. Water spray may be applied to reduce potential vapors or for cooling. Burning liquid extinguished with water will float and may re-ignite on surface of water.

STORAGE & SHELF LIFE

Highly inflammable. Keep away from heat source or naked flames. Store in dry and cool place below 25 °C. Use within 12 months from the date of production.

PACKING

The product is available in 75, 120, 240, 475 and 950 ML brush in Cans, 25 and 205 Ltr. Metal Drums.

Important Notice:

The information submitted in this leaflet is based on our current knowledge and experience. In view of the many factors that may affect processing and application, these data do not relieve processors from the responsibility of carrying out their own tests and experiments, neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislations are observed.

